



Product designation Power contactor  
Product type designation BF80

**Contact characteristics**

Number of poles	Nr.	3
Rated insulation voltage U <sub>i</sub> IEC/EN	V	1000
Rated impulse withstand voltage U <sub>imp</sub>	kV	8
Operational frequency	min	Hz 25
	max	Hz 400
IEC Conventional free air thermal current I <sub>th</sub>	A	115
Operational current I <sub>e</sub>	AC-1 (=40°C)	A 115
	AC-1 (=55°C)	A 95
	AC-1 (=70°C)	A 80
	AC-3 (=440V =55°C)	A 80
	AC-4 (400V)	A 38
Rated operational power AC-3 (T=55°C)	230V	kW 22
	400V	kW 45
	415V	kW 45
	440V	kW 45
	500V	kW 55
	690V	kW 55
	1000V	kW 37
Rated operational power AC-1 (T=40°C)	230V	kW 43
	400V	kW 76
	500V	kW 95
	690V	kW 120
IEC max current I <sub>e</sub> in DC1 with L/R = 1ms with 1 poles in series	=24V	A 70
	48V	A 60
	75V	A 60
	110V	A 8
	220V	A –
IEC max current I <sub>e</sub> in DC1 with L/R = 1ms with 2 poles in series	=24V	A 100
	48V	A 100
	75V	A 100
	110V	A 80
	220V	A 9
IEC max current I <sub>e</sub> in DC1 with L/R = 1ms with 3 poles in series	=24V	A 100
	48V	A 100
	75V	A 100

	110V	A	85
	220V	A	95
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IEC max current I <sub>e</sub> in DC1 with L/R = 1ms with 4 poles in series			
	=24V	A	100
	48V	A	100
	75V	A	100
	110V	A	100
	220V	A	115
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IEC max current I <sub>e</sub> in DC3-DC5 with L/R = 15ms with 1 poles in series			
	=24V	A	40
	48V	A	30
	75V	A	30
	110V	A	3
	220V	A	–
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IEC max current I <sub>e</sub> in DC3-DC5 with L/R = 15ms with 2 poles in series			
	=24V	A	60
	48V	A	50
	75V	A	50
	110V	A	40
	220V	A	5
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IEC max current I <sub>e</sub> in DC3-DC5 with L/R = 15ms with 3 poles in series			
	=24V	A	80
	48V	A	70
	75V	A	70
	110V	A	60
	220V	A	64
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IEC max current I <sub>e</sub> in DC3-DC5 with L/R = 15ms with 4 poles in series			
	=24V	A	90
	48V	A	90
	75V	A	90
	110V	A	75
	220V	A	80
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Short-time allowable current for 10s (IEC/EN60947-1)		A	640
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Protection fuse			
	gG (IEC)	A	125
	aM (IEC)	A	80
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Making capacity (RMS value)		A	800
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Breaking capacity at voltage			
	440V	A	640
	500V	A	625
	690V	A	456
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Resistance per pole (average value)		m?	0.6
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Power dissipation per pole (average value)			
	I <sub>th</sub>	W	7.9
	AC3	W	3.8
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Tightening torque for terminals			
	min	Nm	4
	max	Nm	5
	min	I <sub>bin</sub>	2.95
	max	I <sub>bin</sub>	3.69
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Tightening torque for coil terminal			
	min	Nm	0.8
	max	Nm	1

	min	I <sub>bin</sub>	0.8
	max	I <sub>bin</sub>	0.74
Max number of wires simultaneously connectable		Nr.	2
Conductor section			
AWG/Kcmil			
	max		2
Flexible w/o lug conductor section			
	min	mm <sup>2</sup>	1.5
	max	mm <sup>2</sup>	35
Flexible c/w lug conductor section			
	min	mm <sup>2</sup>	1.5
	max	mm <sup>2</sup>	35
Power terminal protection according to IEC/EN 60529			IP20 front
<b>Mechanical features</b>			
Operating position	normal allowable		Vertical plan ±30°
Fixing			Screw / DIN rail 35mm
Weight		g	1020
Conductor section			
AWG/kcmil conductor section			
	max		2
<b>Operations</b>			
Mechanical life		cycles	15000000
Electrical life		cycles	1300000
<b>Safety related data</b>			
Performance level B10d according to EN/ISO 13489-1			
	rated load	cycles	1300000
	mechanical load	cycles	15000000
Mirror contacts according to IEC/EN 60947-4-1			yes
EMC compatibility			yes
<b>AC coil operating</b>			
Rated AC voltage at 60Hz		V	48
AC operating voltage			
of 60Hz coil powered at 60Hz			
pick-up	min	%U <sub>s</sub>	80
	max	%U <sub>s</sub>	110
drop-out	min	%U <sub>s</sub>	20
	max	%U <sub>s</sub>	55
AC average coil consumption at 20°C			
of 60Hz coil powered at 60Hz			
	in-rush	VA	210
	holding	VA	15
Dissipation at holding =20°C 50Hz		W	5
<b>Max cycles frequency</b>			
Mechanical operation		cycles/h	3600
<b>Operating times</b>			
Average time for U <sub>s</sub> control			
in AC			
			Closing NO

		min	ms	12
		max	ms	28
	Opening NO			
		min	ms	8
		max	ms	22
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in DC				
	Closing NO			
		min	ms	40
		max	ms	85
	Opening NO			
		min	ms	20
		max	ms	55

**UL technical data**

Full-load current (FLA) for three-phase AC motor

at 480V	A	77
at 600V	A	77

Yielded mechanical performance

for three-phase AC motor

200/208V	HP	25
220/230V	HP	30
460/480V	HP	60
575/600V	HP	75

General USE

Contactor

AC current	A	115
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Short-circuit protection fuse, 600V

High fault

Short circuit current	kA	100
Fuse rating	A	200
Fuse class		J

Standard fault

Short circuit current	kA	10
Fuse rating	A	200
Fuse class		RK5

**Ambient conditions**

Temperature

Operating temperature

min	°C	-50
max	°C	70

Storage temperature

min	°C	-60
max	°C	80

Max altitude

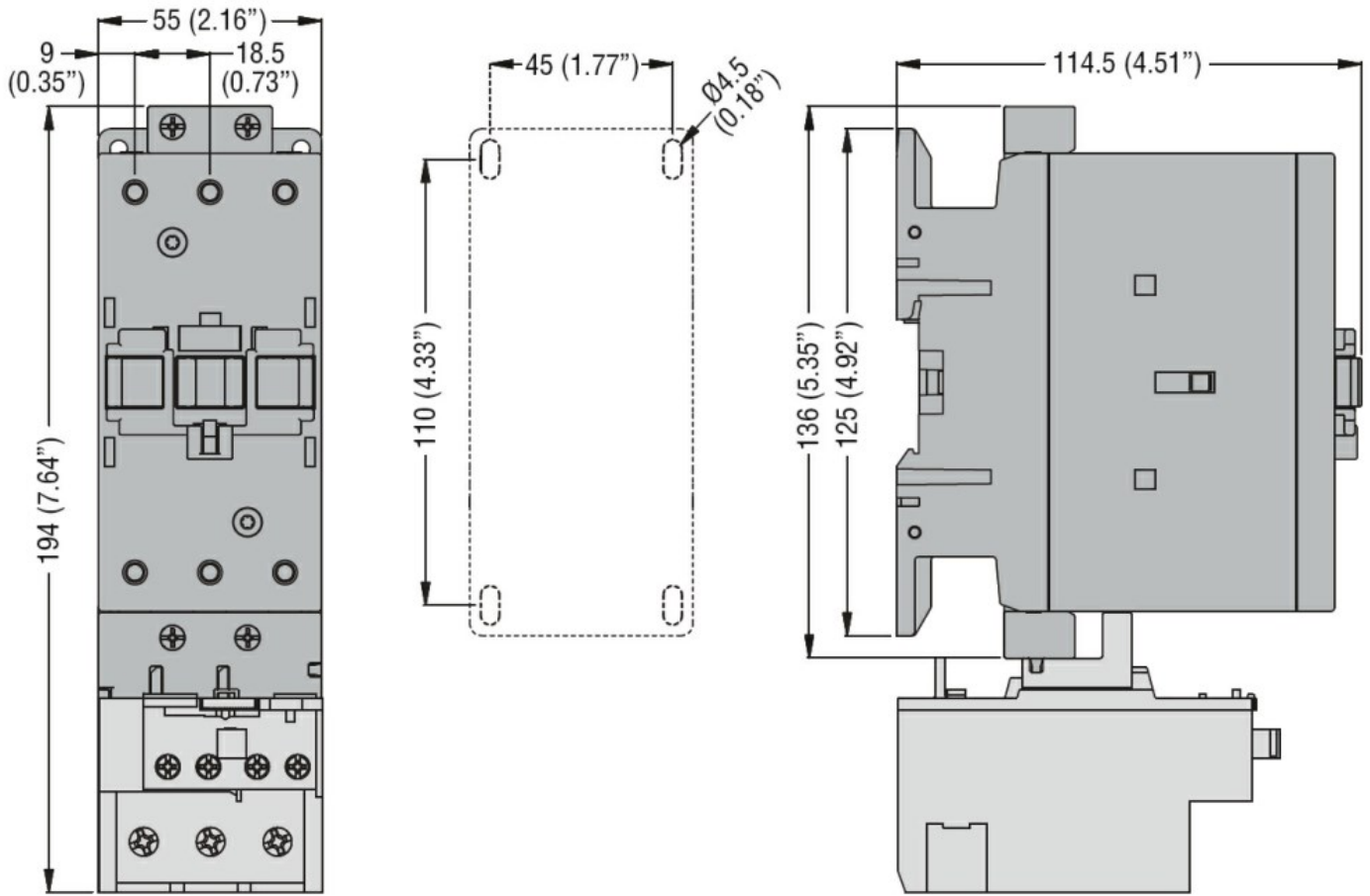
m	3000
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**Resistance & Protection**

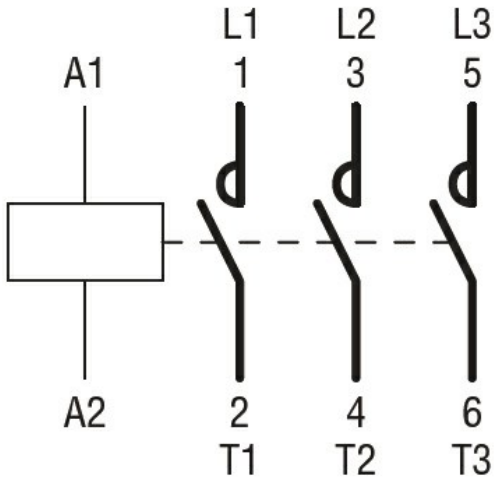
Pollution degree

3

**Dimensions**



### Wiring diagrams



### Certifications and compliance

#### Compliance

CSA C22.2 n° 60947-1  
 CSA C22.2 n° 60947-4-1  
 IEC/EN/BS 60947-1  
 IEC/EN/BS 60947-4-1  
 UL 60947-1  
 UL 60947-4-1

#### Certificates

CCC

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cULus

ETIM classification

ETIM 8.0

EC000066 -  
Power contactor,  
AC switching